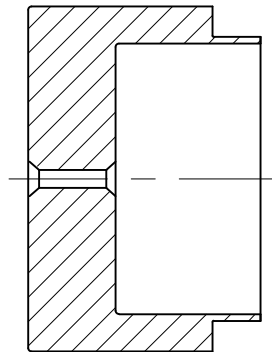
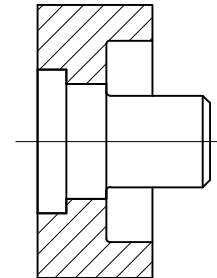


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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED



-3



-4


UNDER REVIEW

URF 19-1129 19.10.30 (VM)

NOTES

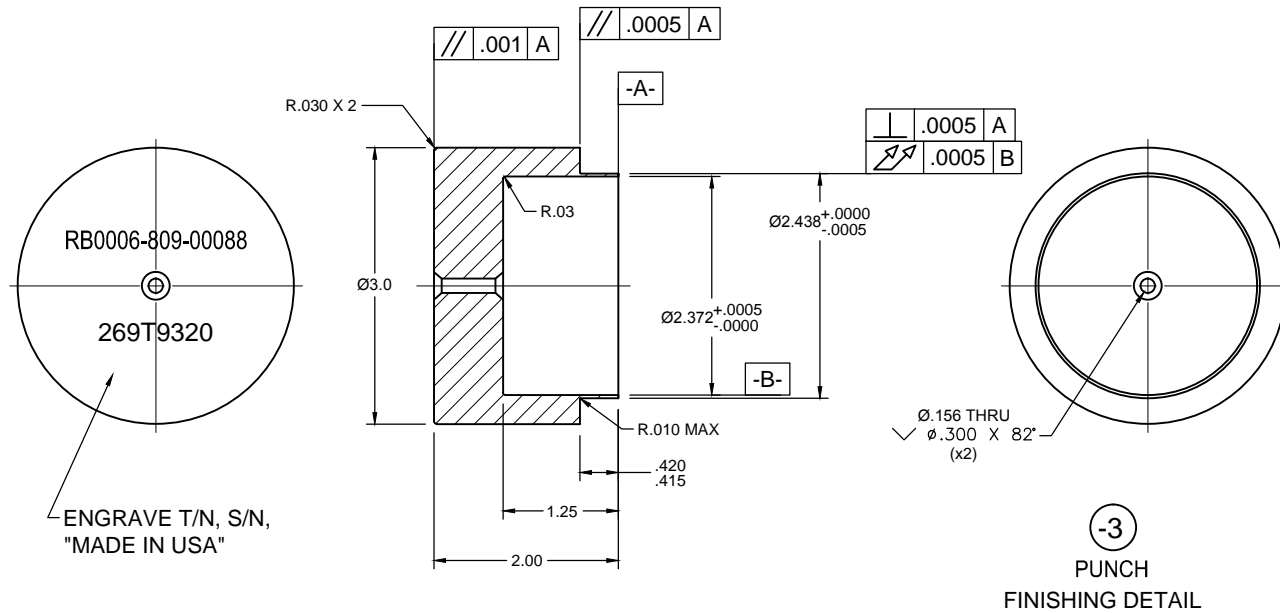
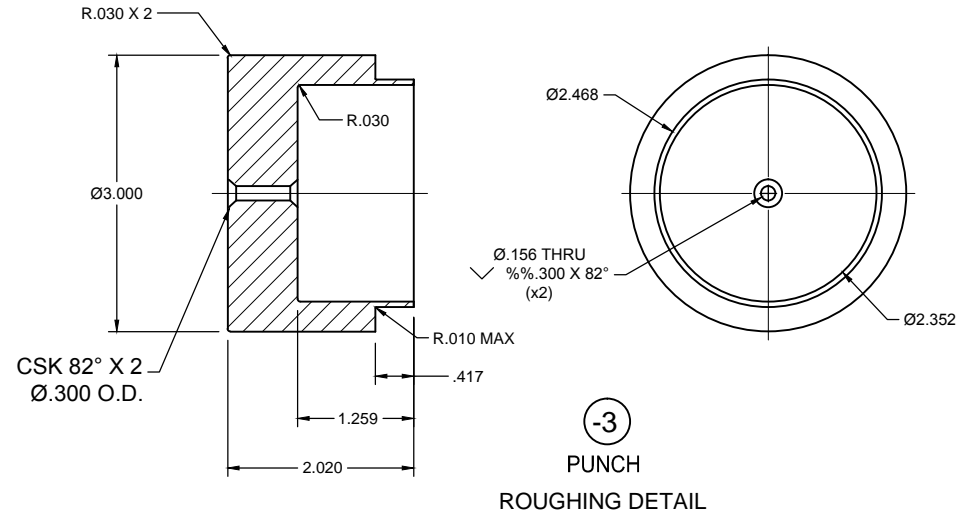
1. SIMILAR TO RB0006-809-00088.

ASSY QTY	ASSY QTY	B/O	PART #	UNIT QTY	DESCRIPTION	MATERIAL	B/O INFORMATION OR SPECIFICATIONS	Pg
			-3	1	PUNCH	01	Ø3 x 2-1/4	2
	✕		-4	1	PILOT ASSEMBLY			3
	1		-5		PILOT	01	Ø2-1/2 x 1-1/8	4
	1		-6		GUIDE	01	Ø1-3/8 x 1-5/8	5
ASSY 34								

 RED BARN MACHINE	
TITLE STAKING TOOL PITCH CONTROL ASSY. TAIL ROTOR	
DWG NO. 269T9320	REV
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON: METRIC REF. DECIMALS .Xxmm ± .1mm .XXX ± .005 FRACTIONS ± 1/32 .XX ± .01 ANGLES ± 5° .X ± .1	DRAWN BY: CLOUGH APPROVED <i>D Weil</i> HEAT TREAT FINISH SPEC USED ON MODEL
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES 015 x 45° PR. 015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	SHEET 1 of 5
SCALE NTS	DATE 3-24-12

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REVISIONS			
REV	DESCRIPTION	DATE	INITIAL



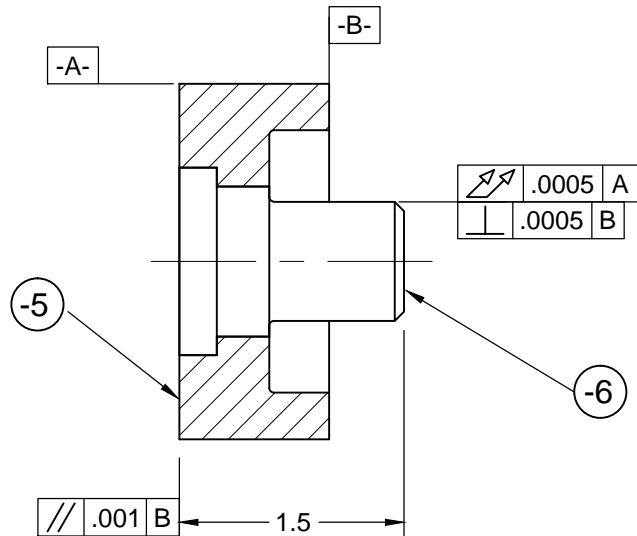
UNDER REVIEW

URF 19-1129 19.10.30 (VM)

RED BARN MACHINE	
TITLE STAKING TOOL PITCH CONTROL ASSY. TAIL ROTOR	
DWG NO. 269T9320-3	REV
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
TOLERANCES ON: DECIMALS .XXX ± .005 .XX ± .01 X ± .1	METRIC REF. .Xmm ± .1mm FRACTIONS ± 1/32 ANGLES ± 5°
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE NTS	DATE 3-14-12
SHEET 2 of 5	

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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED




(4)

PILOT ASSEMBLY

UNDER REVIEW

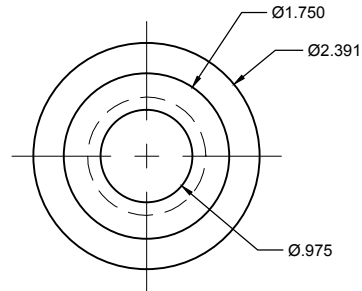
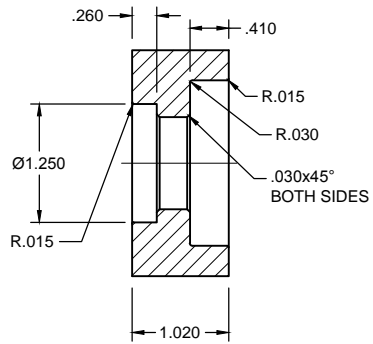
URF 19-1129 19.10.30 (VM)

 RED BARN MACHINE	
TITLE STAKING TOOL PITCH CONTROL ASSY. TAIL ROTOR	
DWG NO. 269T9320-4	REV
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
TOLERANCES ON: DECIMALS .XXX ± .005 FRACTIONS ± 1/32 ANGLES ± 5°	
METRIC REF. .Xmm ± .1mm	
1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE NTS	DATE 3-14-12
SHEET 3 of 5	

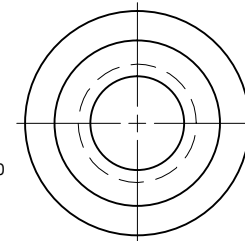
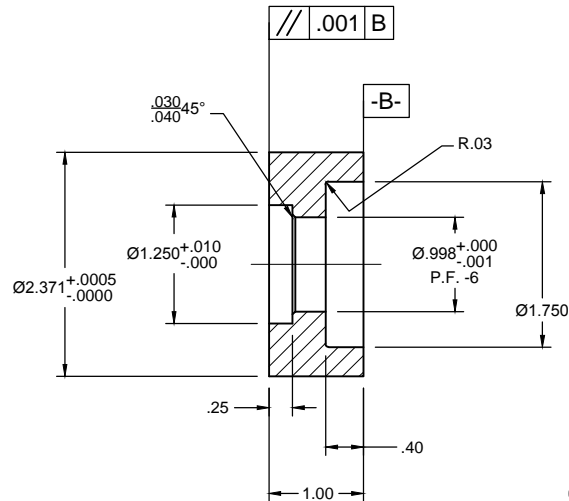
DRAWN BY: CLOUGH
APPROVED <i>D Weil</i>
HEAT TREAT RC 55-60
FINISH BLACK OXIDE
SPEC
USED ON MODEL

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REV	DESCRIPTION	DATE	INITIAL	APPROVED



(-5)
PILOT
ROUGHING DETAIL



(-5)
PILOT
FINISHING DETAIL

UNDER REVIEW

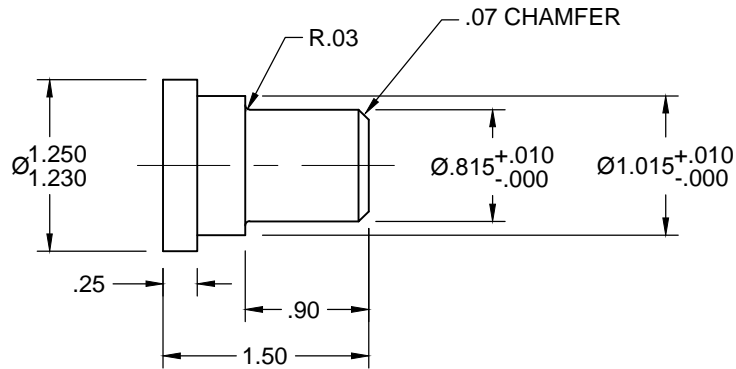
URF 19-1129 19.10.30 (VM)

RED BARN MACHINE	
TITLE STAKING TOOL PITCH CONTROL ASSY. TAIL ROTOR	
DWG NO. 269T9320-5	REV
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
TOLERANCES ON: DECIMALS .XXX ± .005 .XX ± .01 X ± .1	METRIC REF. .Xmm ± .1mm FRACTIONS ± 1/32 ANGLES ± 5°
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE NTS	DATE 3-14-12
SHEET 4 of 5	

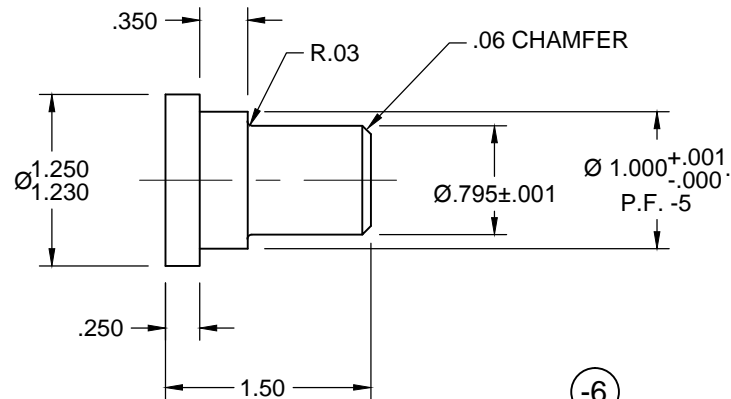
DRAWN BY: CLOUGH
APPROVED: <i>D Weil</i>
HEAT TREAT RC 55-60
FINISH SEE -4
SPEC
USED ON MODEL

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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED




(-6)
GUIDE
ROUGHING DETAIL



(-6)
GUIDE
FINISHING DETAIL

UNDER REVIEW

URF 19-1129 19.10.30 (VM)

 RED BARN MACHINE	
TITLE STAKING TOOL PITCH CONTROL ASSY. TAIL ROTOR	
DWG NO. 269T9320-6	REV
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON: DECIMALS .XXX ± .005 .XX ± .01 X ± .1 METRIC REF. .Xmm ± .1mm FRACTIONS ± 1/32 ANGLES ± 5°	
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE NTS	DATE 3-14-12
SHEET 5 of 5	

DRAWN BY: CLOUGH
APPROVED <i>D Weil</i>
HEAT TREAT RC 55-60
FINISH SEE -4
SPEC
USED ON MODEL


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A large, black, sans-serif watermark is oriented diagonally from the bottom-left towards the top-right, spanning across the upper half of the page. The text reads "NOT APPROVED FOR PRODUCTION".

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 RED BARN MACHINE	
TITLE	
<div> <div></div> <div></div> </div>	
DWG NO.	REV
<div> <div> UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON: DECIMALS .XXX ± .005 .XX ± .01 .X ± .1 </div> <div> METRIC REF. .XXmm ± .1mm FRACTIONS ± 1/32 ANGLES ± 5° </div> </div>	
<div> <div> UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES 0.15 x 45° PR. 0.15 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING </div> <div> DRAWN BY: CLOUGH APPROVED HEAT TREAT FINISH SPEC USED ON MODEL </div> </div>	
SCALE	DATE
NTS	3-10-10
SHEET 1 of 1	

ASSY QTY	ASSY QTY	B/O	PART #	UNIT QTY	DESCRIPTION	MATERIAL	B/O INFORMATION OR SPECIFICATIONS	Pg
	ASSY #							

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RED BARN MACHINE
190 South Danebo Ave
Eugene, Oregon 97402
(541) 344-9953; Fax 344-3863
E-mail: sales@redbarn.net

RB RED BARN MACHINE	
TITLE INSPECTION & TESTING PROCEDURES FOR THE FIRE SCOUT ENGINE LIFT ASSEMBLY	
TOOL NO. RBT18717	
CUSTOMER 1 of 1	
SHEET 5 of 5	